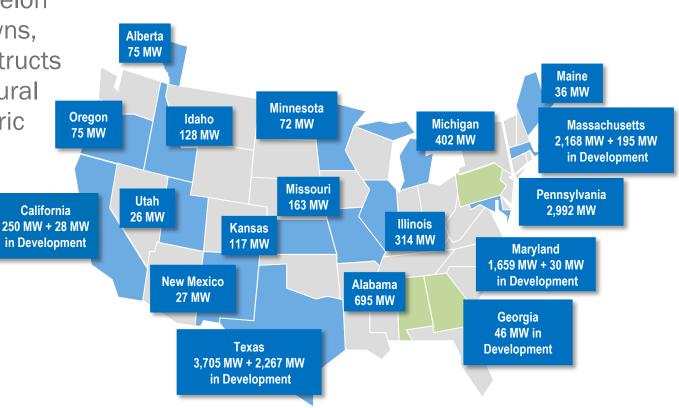
## **Environmental Management for New Construction Projects**

MD-DC Utilities Association, 2015 Environmental Conference Agenda



#### **About Exelon Power**

Exelon Power is the business unit of Exelon Generation that owns, operates and constructs the company's natural gas, oil, hydroelectric and renewable generation.



Generating Capacity 12,901 megawatts

No. of Generating Stations 82 (16 States and Canada)

2014 Generation 34 million megawatt hours



#### **Exelon Power Construction Overview**

# 8 projects > 2,700 MWs



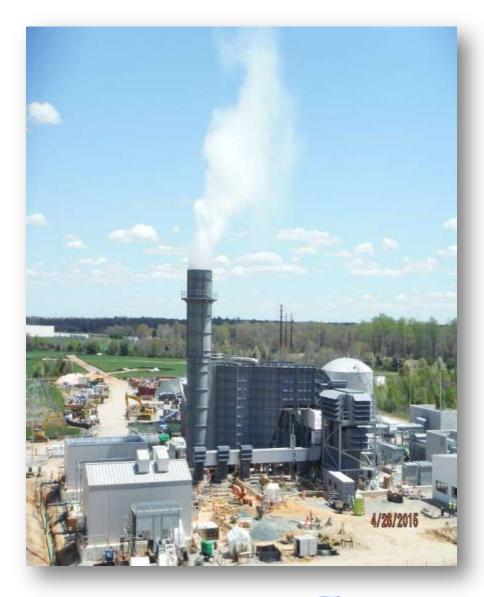


- 5 States
- 5 Different Technologies
  - Two Combined Cycle Plants
  - Two Wind Farms
  - Two Simple Cycle Plants
  - Biomass Plant
  - Digester Gas Plant



#### **Construction Oversight**

- Construction and Project Management (CPM) group formed to coordinate oversight of project execution (construction)
- Management Model
  - Program to manage our work activities
  - CPM Management Model
     Procedures developed to cover all aspects of construction
  - Environmental Procedures
    - Permitting
    - Construction Oversight
    - Integration





## **Defining Permitting Assumptions**

- So how do you get Senior Management to sign the permit application that is contained in several three ring binders?
- How do you tell operations this is what you have permitted?
- If someone wants to change something during the construction process how do you know what it impacts?

#### CLEANDER POWER PROJECT, LP

## ENVIRONMENTAL PERMIT ASSUMPTIONS AND DESIGN PARAMETERS

Note: This document is to provide a basic overview of the project description and permitting assumptions and design parameters related to environmental management/compliance

#### Air Permit

19 Fuel

- Pipeline natural gras, (sutfur content with not exceed 0.0006 to/mm@u (per 40 CFR 75 Appendix D) and with not exceed 0.8% by weight suitur content)
- 12. Natural gas authur bosis for emissions calculations: 1.0 grains per 100 standard cubic test.
- 1.3. Natural Gas fired fuel only for turbines and gas heater.
- 1.4. Facility total consumed natural gas reconcred at one Revenue/Billing meter station provided by the gas
- 15. Facility fixed cap of 1,884 million to calculated so the sum of each consecutive 365-day period and is equivalent to approximately 975 hours of operation (permit timit based on fuel cap, not hours of operation) if the furtime pertable NO<sub>4</sub> envisaion factor is greater than 0,1016 to NO<sub>4</sub>/mSGF.
- 1.6. Facility had cap of 1871 million to calculated as the sum of each consecutive 365-day period and is equivalent to approximately 150 hours of operation if the birbine postable NO, emission factor is equal to or
- 1.7. Voluntary air modeling parameters based on fuel cap and associated emission calculations and stack. design/hocaben peremeters - reter to modeling documents and data
- 2.0 Equipment and Emission Sources
- 2.1. Five Prott & Whitney Term Pac FT-8 symple cycle gas turbine generator sets (total of 10 turbines) each rated.
  - 2.1.1. One stack per turbine, stack height 45.5" and 9.5" diameter (equivalent) each.
  - 212. Start up power from the grid.



#### **Documenting Compliance Requirements**

- How do you define who is responsible for what compliance activities during construction?
- Particularly during commissioning where you have three groups potentially working on environmental activities (construction group, contractor, and operations)

Media	Activity Description	Regulatory or Permit Reference	Agency	Activity Type	Due Date	Occurance	Responsible Party	Date Activity Completed	Comments
NPDES - CONSTRUCTION STORMWATER PERMIT									
Water-CC-1	Perform reugular cleanup & proper disposal of all floating or submerged trash resulting from construction.	Construction Storm Water Permit ALR160524	ADEM	IN	during construction	ongoing	Tammy Sanford	DNA	Regular inspections and cleanup are performed on a regular basis at the site.
Water-CC-2	Record information on the inspection report per permit requirements	Construction Storm Water Permit ALR160524 Section C3	ADEM	RT	during construction	each inspection	Tammy Sanford / Malcom LeBron	DNA	
Water-CC-3	Complete inspection reports on forms approved by the department and have them available for inspection, legible with original signature (copies of signature not acceptable).	Construction Storm Water Permit ALR160524	ADEM	RK	during construction	no later than 30 days after date of inspection	Tammy Sanford / Malcom LeBron	DNA	
Water-CC-4	All reports and forms to be signed by "responsible official" or "duly authorized representative" with certification language included verbatim as per permit.	Construction Storm Water Permit ALR160524 ADEM Admin. Code R. 335-6-609	ADEM	RT	during construction	ongoing	Tammy Sanford	DNA	
Water-CC-5	Maintain all reports, sample results, etc (per permit) for at least 3 years after sample, report, or NOI	Construction Storm Water Permit ALR160524 C.4	ADEM	RK	during and after construction	ongoing	Tammy Sanford	DNA	
Water-CC-6	Comply with all permit conditions until approval to terminate coverage (after NOI) is granted in writing by the Department	Construction Storm Water Permit ALR160524 D.2	ADEM	RT / IN	during construction	ongoing	Tammy Sanford	DNA	



#### **Contractor Expectations**

- Laying out expectations during negotiations
- Expectations include;
  - ✓ Environmental Plan
  - ✓ Waste Management Plan
  - ✓ Contractor Required Permits
  - ✓ Recordkeeping
  - ✓ Inspections
  - ✓ Event notification
  - ✓ Training

#### **Environmental Construction Management Procedure**

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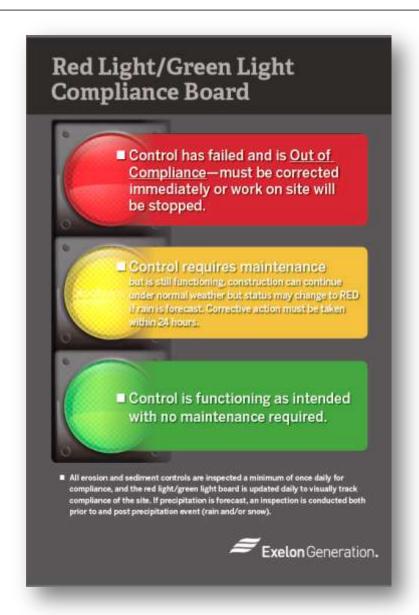
#### Attachment 7 – CM-EP-810 Prime Contractor Environmental Expectations

- The Prime Contractor will lead awareness of environmental stewardship and facilitates
  participation to emphasize everyone's responsibility for environmental compliance and
  stewardship. The Prime Contractor may identify stewardship opportunities such as
  pollution prevention, battery recycling and used oil recycling as well as integrating
  environmental messages with other routine communications.
- 2. The Prime Contractor will prepare an Environmental Compliance Plan, to be reviewed by the EM, to ensure that construction activities are conducted in accordance with all applicable environmental regulations, permits and this procedure. This Plan typically will include a Construction Stormwater Pollution Prevention Plan (SWPPP), Waste Management Plan, Spill Prevention and Response Plan and Spill Prevention Countermeasure and Control (SPCC) Plan as applicable.



#### **Contractor Oversight**

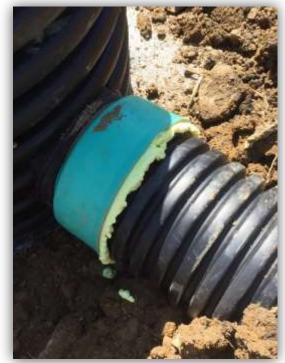
- Periodic Assessments
- Waste Management Plans
- Erosion and Soil Control
  - (Red Light/Green Light)
  - Dependent on project E&S controls can be an area for increased compliance risk and environmental impacts





## **E&S Control (The Good, Bad and Ugly)**







## **E&S Control (The Good, Bad and Ugly)**





## E&S Control (The Good, Bag and Ugly)

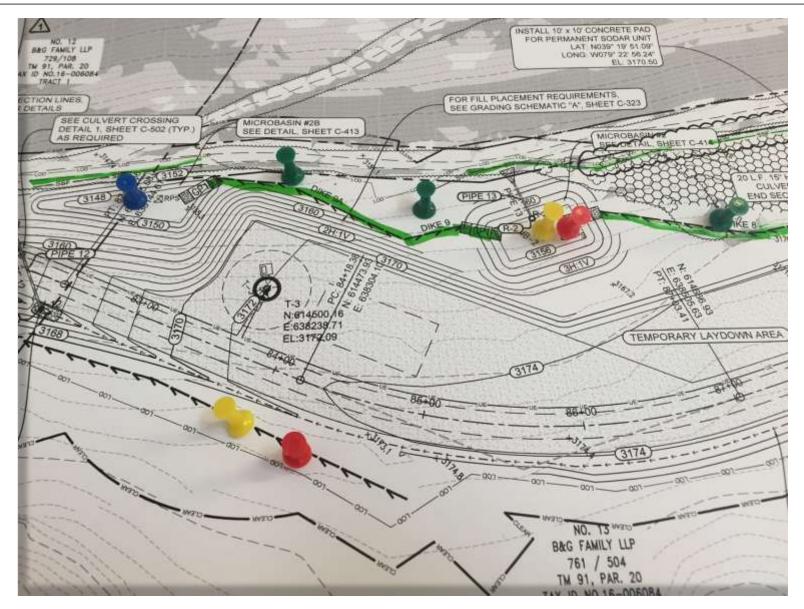








#### **Red Light / Green Light in Action**





#### **Metrics**

### Safety, Environmental & Quality Dashboard

Category	Metrics	Comments
Safety		
Environmental		
NOVs (Tier 1 and 2) Since Last Rpt	0	
Total NOVs PTD	0	
Reportable Releases/Spills	0	
Permit Non-Compliance	0	
Negative Reg Inspection Results	0	
Total Environmental Events PTD	0	
NCRs/Engineering Review		



#### **Implementation Checklist**

#### Attachment 6 – CM-EP-810 Example Implementation Checklist

CM-EP-810 Reference	Requirement	Implementation Approach	Responsibility	Documentation	Comments
3.2.6	Confirm that the methods and plans used by the Prime Contractor for compliance are adequate		Environmental Manager	CM-EP-10 Attachment 7: Prime Contractor Environmental Expectations	
6.1.1, 1	Document key design parameters defined in permits	Document key design parameters defined in the permits and the permit application documents; and communicate the permitting history as needed to understand the constraints on the design, construction, or operation of the Project. The EM will communicate this environmental permitting basis to the Project Director and key Exelon personnel responsible for the Project.	Environmental Manager	CM-EP-810 Attachment 2: Example Environmental Permitting Basis	
6.1.1, 2	Compile Permit Book	Notebook compiling copies of all obtained permits, permit applications, and relevant documents as listed in the environmental permitting matrix.	Environmental Manager	Permit Book	The Permitting document will define responsibility between Exelon and the Prime Contractor who responsibility for obtaining permits.



#### **Integration**

- Throwing it over the fence is not an effective integration strategy
- Hope that everything needed for operations is not an effective strategy
- Need for looking at all aspects of the project;
  - Permitting
  - Compliance Documents
  - Environmental Management System Documents



Project	Responsible Party	Duration	% complete	Start Date	End Date
Environmental					
Permits		-!	!		!
Acid Rain DR/ADR		0 days	100%		
NOx Budget/ CAIR - AAR/AAAR		0 days	100%		
Title V Permit		0 days	0%		
Temporary Permit To Operate		0 days	100%		
Oil Operations Permit		29 days	0%	6/1/2015	6/30/2015
Miscelaneous Environmental Activities		•	•	•	•
Enviance/Maximo Matrix (Environmental)		0 days	0%		
Recordkeeping File Index (Updates Only)		14 days	0%	6/1/2015	6/15/2015
Determine onsite storage location for Environmental Files (if moving) - Relocate if Necessary		91 days	0%	6/1/2015	8/31/2015



#### **Opportunities for Improvements**

- Closing the disconnect between contractor documents and contract awareness
- ➤ E&S control knowledge with contractors
- Leveraging technologies such as smart phones, iPads, etc...
- **>** ...





# **Questions?**

